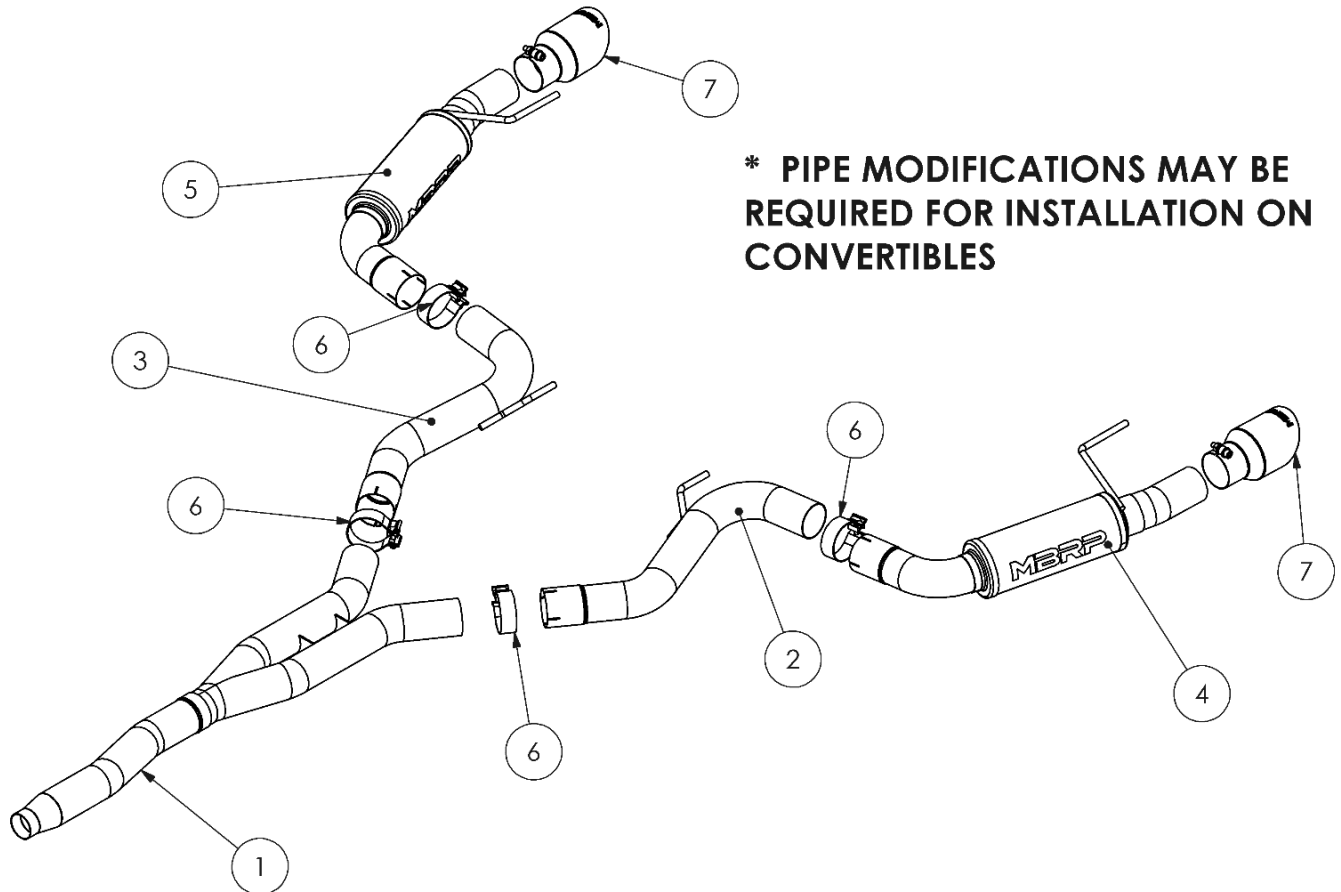


# S7275

2015-2018 MUSTANG ECOBOOST CAT BACK RACE,  
2019-2023 MUSTANG ECOBOOST CAT BACK RACE,  
NON-ACTIVE EXHAUST MODELS ONLY

# MBRP



**\* PIPE MODIFICATIONS MAY BE  
REQUIRED FOR INSTALLATION ON  
CONVERTIBLES**

1. Y PIPE
2. DRIVER SIDE EXTENSION PIPE
3. PASSENGER SIDE EXTENSION PIPE
4. DRIVER SIDE MUFFLER ASSEMBLY
5. PASSENGER SIDE MUFFLER ASSEMBLY
6. 3" CLAMP [4 PCS]
7. TIP [2 PCS]

## PLEASE READ BEFORE STARTING INSTALLATION

**While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:**

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

# MBRP

## Removal of Stock System

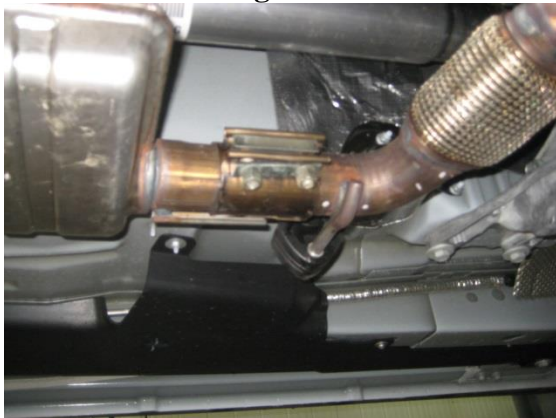
1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Convertibles require removal of the 2-piece undercar brace. **Refer to Figure 1.**
3. Remove the M8 bolts from the mid hanger brackets and remove them from the vehicle. Retain these parts as they will be reused. **Refer to Figure 2.**
4. Loosen the clamp ahead of the resonator, lift the lock tab and slide the clamp rearward to disconnect the OEM catback exhaust. Use caution, The OEM catback is one piece and heavy. **Refer to Figure 3.**
5. Remove the OEM catback by lowering the inlet end and sliding the assembly forward to remove it from the rear hangers. Remove the OEM clamp as it will be reused.
6. Unbolt and remove the rear hanger brackets. Retain these parts, they will be reused.



**Figure 1**



**Figure 2**



**Figure 3**

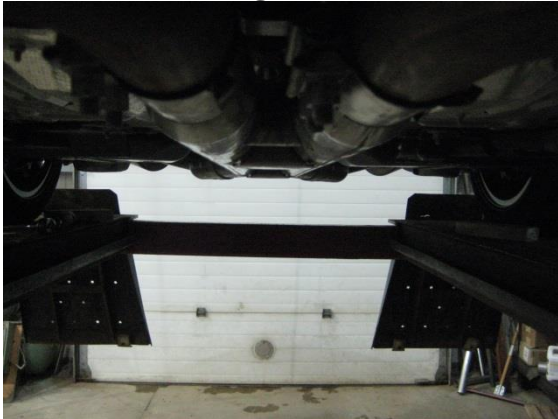


## Installation of MBRP Performance Exhaust

1. Install the previously removed clamp onto the inlet of the **Y Pipe** and install the assembly onto the vehicle with the flat side of the pipe support brackets facing the ground. Tighten the clamp enough to allow for adjustment while ensuring the **Y Pipe** is level as viewed from the rear of the car. **Refer to Figures 4 and 5.**

# MBRP

**Figure 4**



**Figure 5**



**Figure 6**



**Figure 7**



**Figure 8**

2. Install a **3" Clamp** onto each of the **Y Pipe** outlets. Install the mid hanger bracket onto the **Driver Side Extension Pipe** before installing it onto the outlet of the **Y Pipe**. Install the mid hanger bracket on the vehicle and secure with the previously removed M8 bolt. Tighten the **3" Clamp** enough to allow for pipe alignment. **Refer to Figure 6.**

3. Install a **3" Clamp** onto the outlet of the **Driver Side Extension Pipe**. Install the rear hanger bracket onto the **Driver Side Muffler Assembly** before installing it onto the outlet of the **Driver Side Extension Pipe**. Secure the rear hanger bracket with the previously removed M8 bolt. Tighten the **3" Clamp** enough to allow for pipe alignment. **Refer to Figure 7.**

3. Repeat steps 2-3 for the passenger side components.

4. Install both **Tips** and tighten just enough to allow for adjustment. **Refer to Figure 8.**

5. Install the undercar brace if equipped, using the previously removed hardware.

6. Align the exhaust as required to center the **Tips** in the rear fascia, and provide clearance around all other undercar components, then tighten all clamps.

**Note;** The mid hanger brackets can be used to help center the **Tips** in the Facia. Once all clamps are tight, adjust the mid hanger brackets to fine tune the placement of the **Tips** then tighten the M8 bolts.

7. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

**Congratulations!** You are ready to begin experiencing the improved performance and driving pleasure of your **MBRP** performance exhaust system. We know you will enjoy your purchase.